

This catalog covers:

TJ023V- □ S50

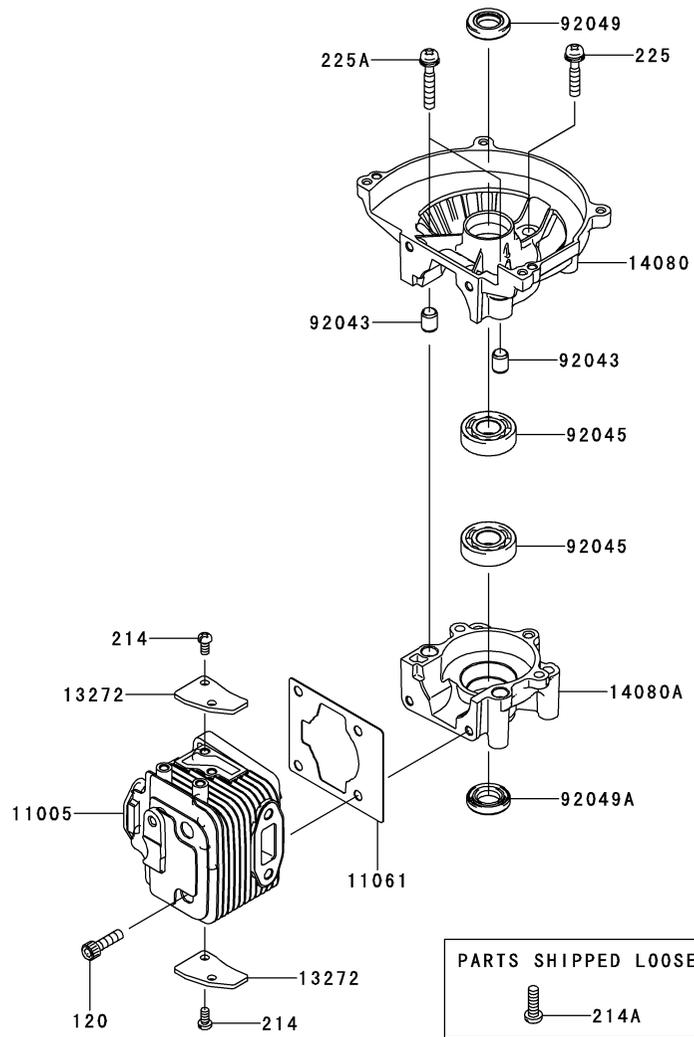
GRID NO.

B-03

This grid covers:

CYLINDER/CRANKCASE

E0110-A621A



Ref. No.	Part No.	Description	Quantity
			A
11005	11005-2161	CYLINDER-ENGINE	1
11061	11061-2198	GASKET	1
13272	13272-2012	PLATE	2
14080	14080-2074	CRANKCASE	1
14080A	14080-2075	CRANKCASE	1
92043	92043-1302	PIN	2
92045	92045-2278	BEARING-BALL,6001C3	2
92049	92049-2288	SEAL-OIL,SD 12X22X4.5 GS	1
92049A	92049-2289	SEAL-OIL,SD 12X22X4.5 VS	1
120	120CB0518	BOLT-SOCKET,5X18	4
214	214AA0408	SCREW-PAN+-,4X8	4
214A	214AA0516	SCREW-PAN+-,5X16	4
225	225AA0525	SCREW-PAN-WSP-CROS,5X25	1
225A	225AA0530	SCREW-PAN-WSP-CROS,5X30	2

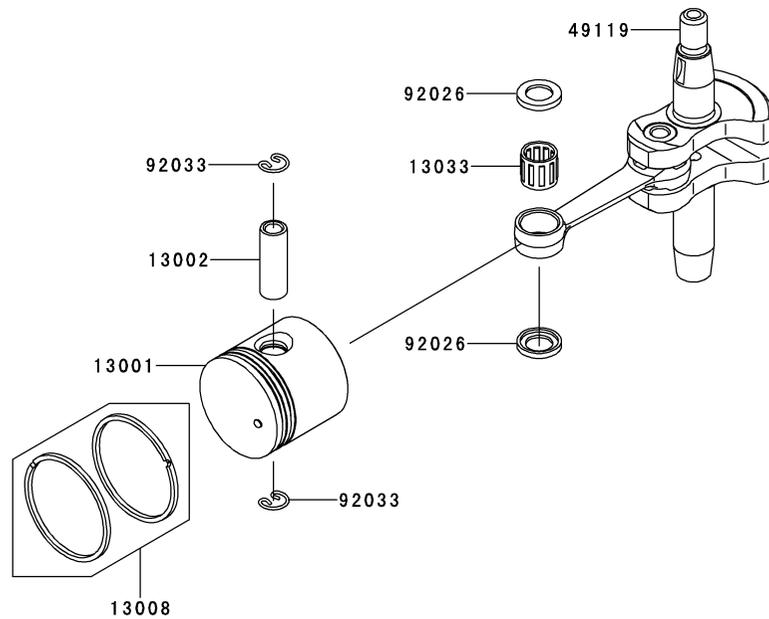
This catalog covers:
TJ023V- □ S50

GRID NO.
B-04

This grid covers:
PISTON/CRANKSHAFT

E0120-A388A

Ref. No.	Part No.	Description	Quantity
13001	13001-2171	PISTON-ENGINE	1
13002	13002-2072	PIN-PISTON	1
13008	13008-6050	RING-SET-PISTON	1
13033	13033-2057	BEARING-SMALL END	1
49119	49119-2241	CRANKSHAFT-ASSY	1
92026	92026-2354	SPACER	2
92033	92033-2191	RING-SNAP	2

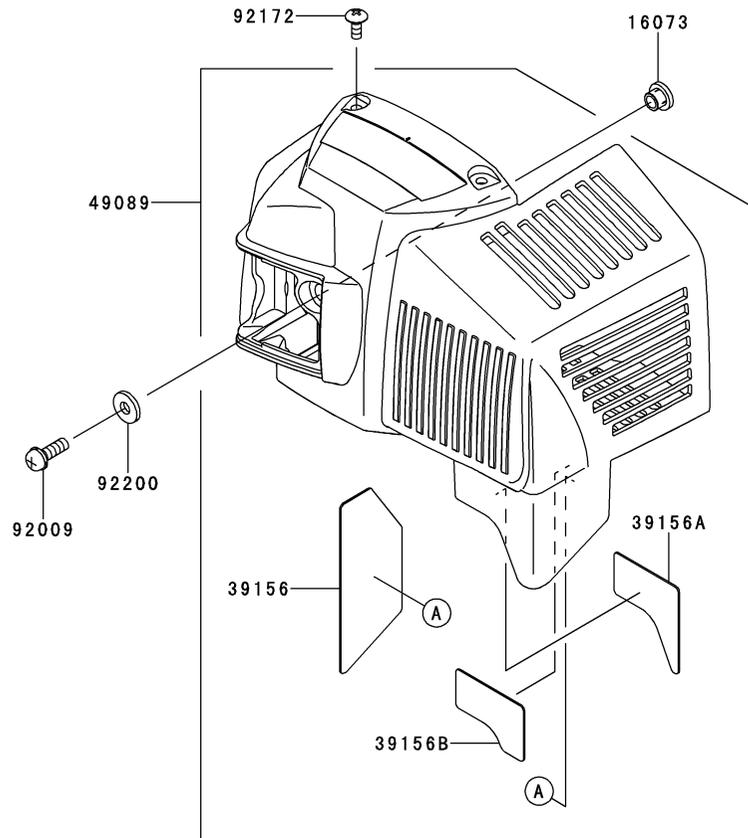


This catalog covers:
TJ023V- □ S50

GRID NO. This grid covers:
B-05 COOLING-EQUIPMENT

E0150-A994A

Ref. No.	Part No.	Description	Quantity
16073	16073-2197	INSULATOR	1
39156	39156-2096	PAD	1
39156A	39156-2097	PAD	1
39156B	39156-2098	PAD	1
49089	49089-2770	SHROUD-ENGINE	1
92009	92009-2394	SCREW,5X16	1
92172	92172-2060	SCREW,4X10	2
92200	92200-2156	WASHER	1



This catalog covers:

TJ023V- □ S50

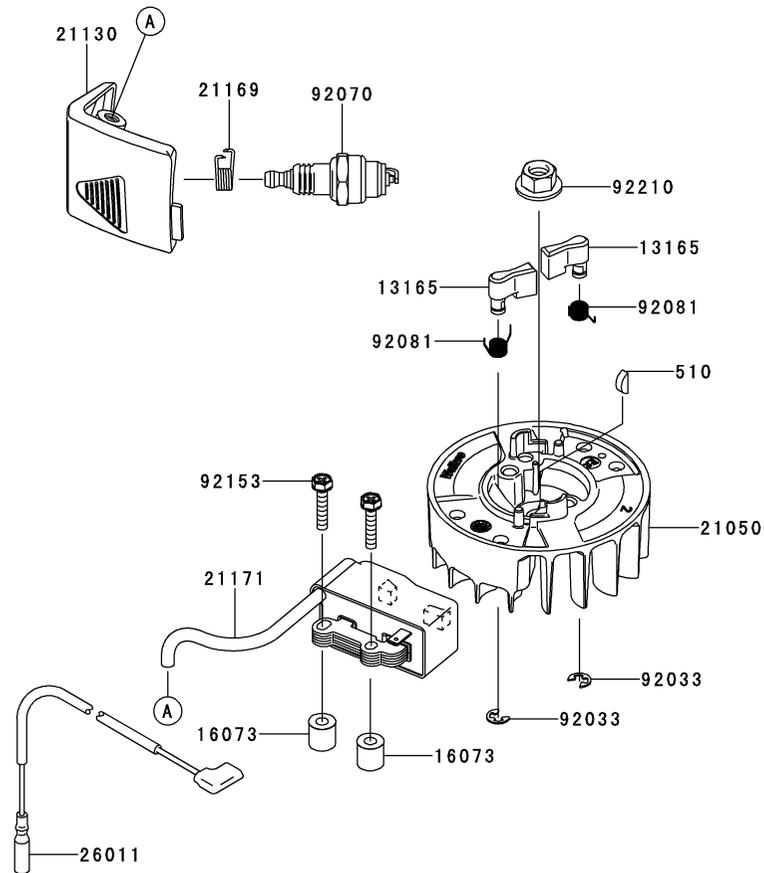
GRID NO.

B-06

This grid covers:

ELECTRIC-EQUIPMENT

E0160-B463A



Ref. No.	Part No.	Description	Quantity
13165	13165-2100	PAWL	2
16073	16073-2220	INSULATOR	2
21050	21050-0708	FLYWHEEL	1
21130	21130-2075	CAP-SPARK PLUG	1
21169	21169-2051	TERMINAL	1
21171	21171-0708	COIL-ASSY-IGNITION	1
26011	26011-2370	WIRE-LEAD,L=180	1
92033	92033-2010	RING-SNAP	2
92070	92070-2115	PLUG-SPARK,BPMR8Y(NGK),SOLID	1
92081	92081-2263	SPRING	2
92153	92153-2134	BOLT,4X20	2
92210	92210-2094	NUT,M8	1
510	510A3100	KEY-WOODRUFF	1

This catalog covers:

TJ023V- □ S50

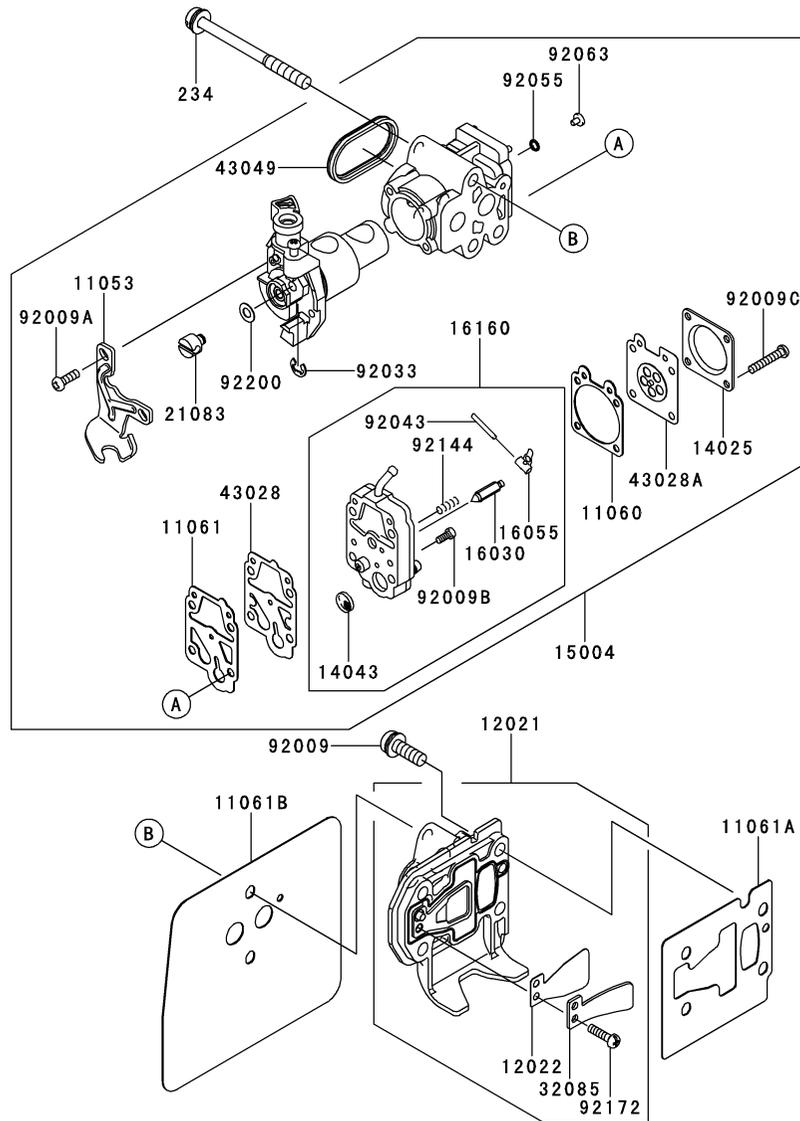
GRID NO.

B-07

This grid covers:

CARBURETOR

E0180-A763B



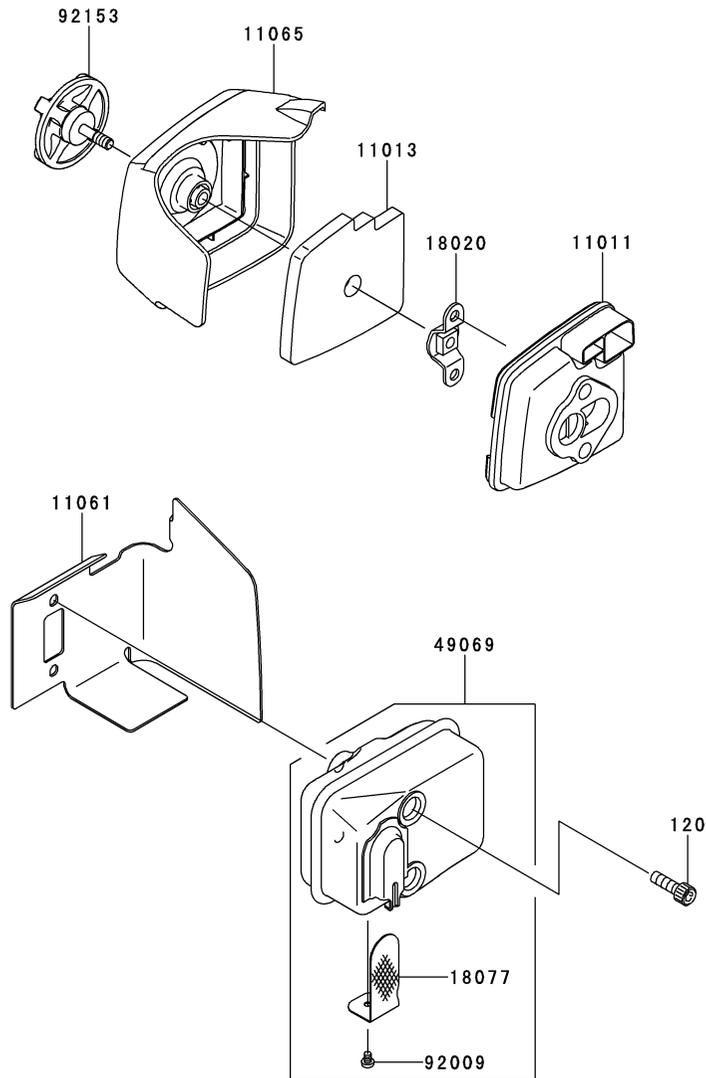
Ref. No.	Part No.	Description	Quantity
			A
11053	11053-2066	BRACKET	1
11060	11060-2456	GASKET	1
11061	11061-2054	GASKET	1
11061A	11061-2201	GASKET	1
11061B	11061-2218	GASKET,VALVE	1
12021	12021-2056	VALVE-ASSY-REED	1
12022	12022-2060	VALVE-REED	1
14025	14025-2157	COVER	1
14043	14043-2051	FILTER	1
15004	15004-2040	CARBURETOR-ASSY	1
16030	16030-2078	VALVE-FLOAT	1
16055	16055-2051	LEVER	1
16160	16160-2143	BODY	1
21083	21083-2073	ARM	1
32085	32085-2106	STOPPER	1
43028	43028-2067	DIAPHRAGM	1
43028A	43028-2096	DIAPHRAGM	1
43049	43049-2062	PACKING	1
92009	92009-2249	SCREW,5X20	4
92009A	92009-2277	SCREW	2
92009B	92009-2336	SCREW	1
92009C	92009-2438	SCREW	4
92033	92033-2078	RING-SNAP	1
92043	92043-2094	PIN	1
92055	92055-2147	RING-O	1
92063	92063-2355	JET-MAIN,#34	1
92144	92144-2308	SPRING	1
92172	92172-2091	SCREW,3X12	1
92200	92200-2074	WASHER	1
234	234AA0560	SCREW-PAN-WSP+-,5X60	2

This catalog covers:
TJ023V- □ S50

GRID NO.
B-08

This grid covers:
AIR-FILTER/MUFFLER

E0190-B257A



Ref. No.	Part No.	Description	Quantity
			A
11011	11011-2368	CASE-AIR FILTER	1
11013	11013-2234	ELEMENT-AIR FILTER	1
11061	11061-2200	GASKET	1
11065	11065-2127	CAP	1
18020	18020-2092	BAFFLE	1
18077	18077-2143	ARRESTER-SPARK	1
49069	49069-2439	MUFFLER-ASSY	1
92009	92009-2411	SCREW	1
92153	92153-2128	BOLT	1
120	120CB0516	BOLT-SOCKET,5X16	2

This catalog covers:

TJ023V- □ S50

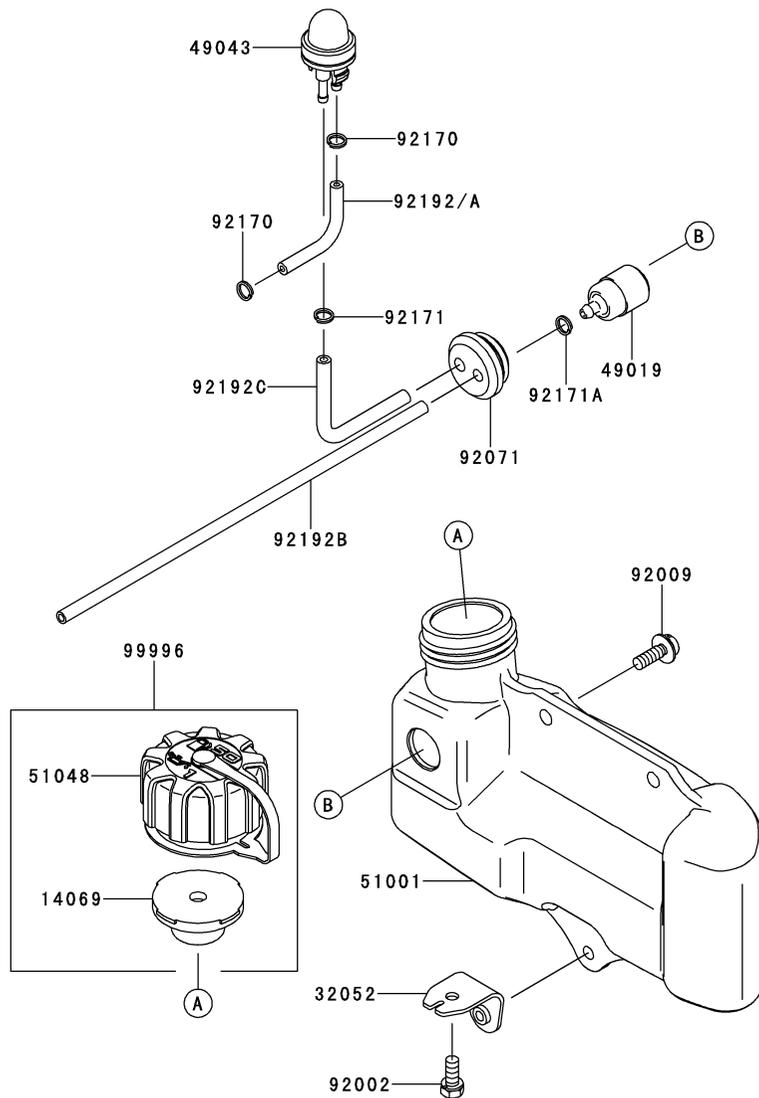
GRID NO.

B-09

This grid covers:

FUEL-TANK/FUEL-VALVE

E0200-A667B



Ref. No.	Part No.	Description	Quantity
		A	
14069	14069-2088	BREATHER	1
32052	32052-2228	BRACKET-TANK	1
49019	49019-2111	FILTER-FUEL	1
49043	49043-2074	PUMP-PRIMING,CARBURETOR	1
51001	51001-2334	TANK-COMP-FUEL	1
51048	51048-2083	CAP-ASSY-TANK	1
92002	92002-2313	BOLT	1
92009	92009-2368	SCREW,5X16	3
92071	92071-2169	GROMMET	1
92170	92170-2110	CLAMP	2
92171	92171-2058	CLAMP	1
92171A	92171-2086	CLAMP	1
92192	92192-1069	TUBE,2.3X5X38	1
92192A	92192-2171	TUBE,2.3X5X38	*
92192B	92192-2177	TUBE,3X5X200	1
92192C	92192-2178	TUBE,3X5.5X80	1
99996	99996-6089	CAP-TANK & BREATHER,ASSY	1

This catalog covers:

TJ023V- □ S50

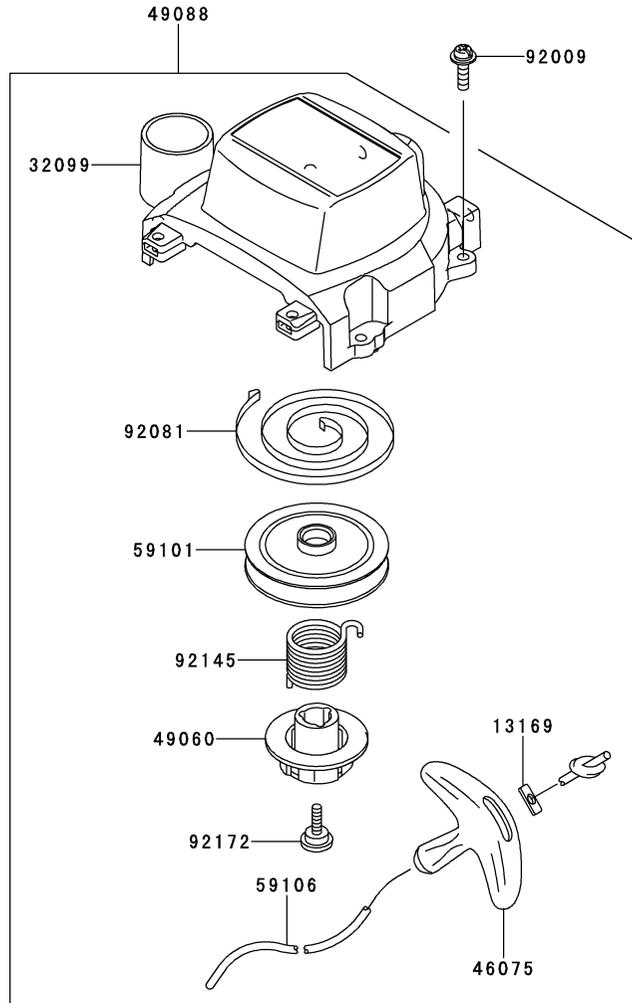
GRID NO.

B-10

This grid covers:

STARTER

E0210-A443A



Ref. No.	Part No.	Description	Quantity
13169	13169-2386	PLATE,RECOIL STARTER	1
32099	32099-2418	CASE,STARTER-RECOIL	1
46075	46075-2161	GRIP,STARTER-RECOIL	1
49060	49060-2067	CAM,STARTER-RECOIL	1
49088	49088-2569	STARTER-RECOIL	1
59101	59101-2127	REEL,STARTER-RECOIL	1
59106	59106-2168	ROPE,3X700	1
92009	92009-2386	SCREW,4X16	4
92081	92081-2238	SPRING,RECOIL	1
92145	92145-2174	SPRING,DAMPER	1
92172	92172-2065	SCREW	1

This catalog covers:

TJ023V- □ S50

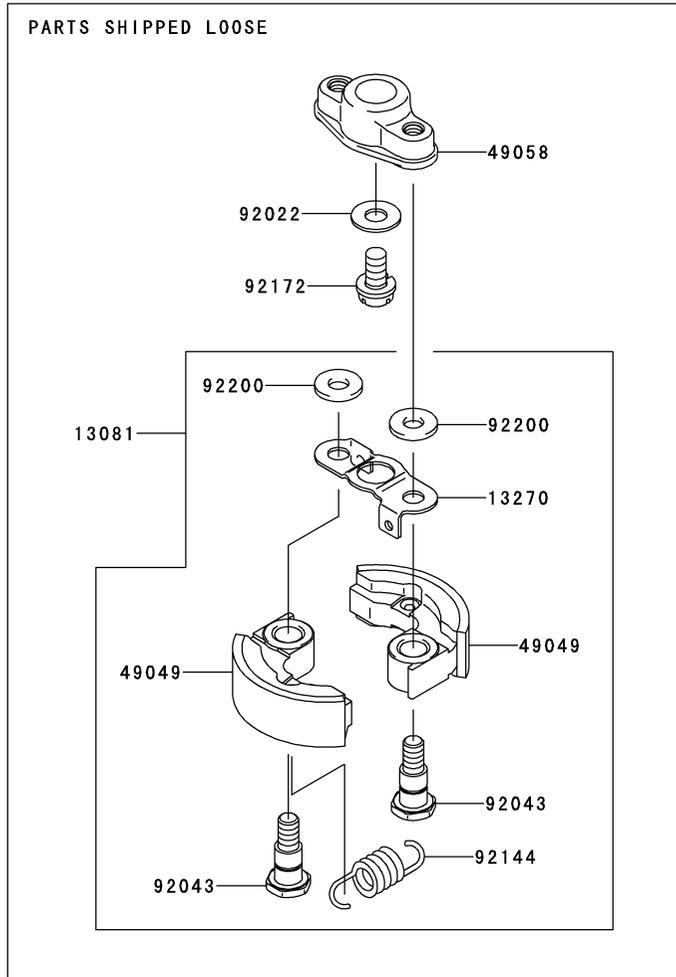
GRID NO.

B-11

This grid covers:

P.T.O-EQUIPMENT

E0220-A053A



Ref. No.	Part No.	Description	Quantity
13081	13081-0563	CLUTCH-ASSY	1
13270	13270-2051	PLATE	1
49049	49049-2096	SHOE-CLUTCH	2
49058	49058-2078	WHEEL,CLUTCH	1
92022	92022-2374	WASHER,6.5X14.5X1.0	1
92043	92043-2075	PIN	2
92144	92144-2086	SPRING,CLUTCH	1
92172	92172-2134	SCREW,6X12	1
92200	92200-2072	WASHER,6X14X1.6	2

This catalog covers:

TJ023V- □ S50

GRID NO.

C-03

This grid covers:

LABEL

F0290-B714A

Ref. No.	Part No.	Description	Quantity
56039	56039-0800	LABEL-PRODUCT	1
56039A	56039-2986	LABEL-PRODUCT	*
56070	56070-2020	LABEL-WARNING	1
56080	56080-0793	LABEL-BRAND	1
56080A	56080-2444	LABEL-BRAND	*

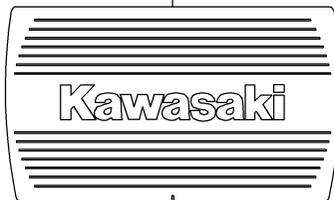
56070



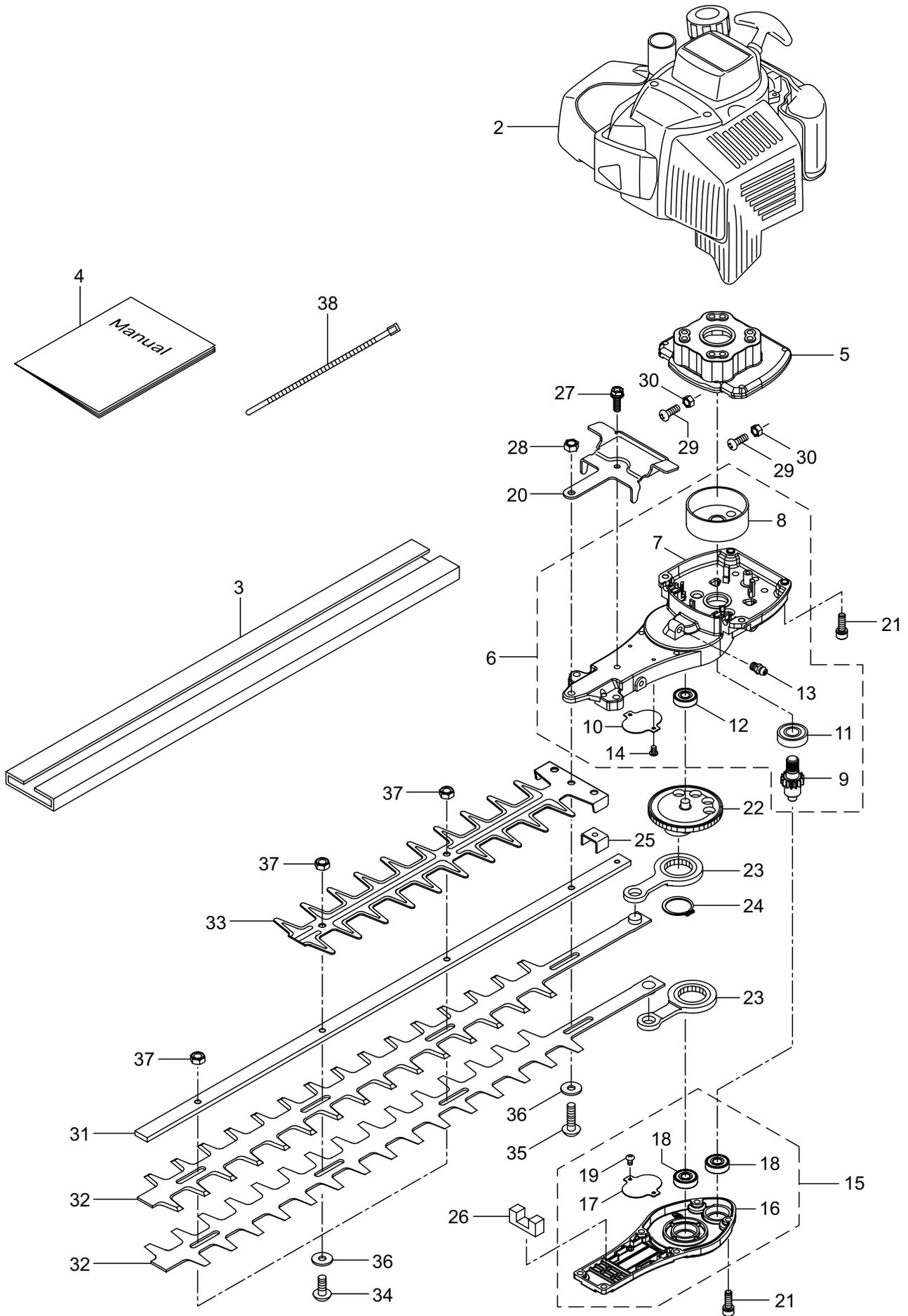
56039/A



56080/A



1. KJHT600D
MAIN BODY



Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
1-1	362368	KJHT600D	1	
1-2	425489	Engine	1	TJ023V-KF92
1-3	217677	Cover of Blade	1	
1-4	425488	Instruction Manual	1	
1-5	425454	Clutch Case	1	
1-6	425698	Crankcase Upper Ass'y	1	Incl.7-14
1-7	425699	Crankcase Upper	1	
1-8	270021	Drum	1	
1-9	425457	Pinion L	1	
1-10	425458	Slide Plate	1	
1-11	580767	Bearing	1	#6001 2RS
1-12	638464	Bearing	1	#608Z
1-13	580766	Grease Nipple	1	M6
1-14	580787	Screw	2	M3x5
1-15	425459	Crankcase Lower Ass'y	1	Incl.16-19
1-16	425460	Crankcase Lower	1	
1-17	425458	Slide Plate	1	
1-18	638464	Bearing	2	#608Z
1-19	580787	Screw	2	M3x5
1-20	425700	Front Stopper	1	
1-21	425461	Bolt	10	M5x16
1-22	425462	Crank Gear	1	
1-23	997282	Rod Ass'y	2	
1-24	580777	Snap Ring	1	#26
1-25	270757	Plate	1	
1-26	425463	Felt	1	
1-27	425701	Bolt	1	M5x14
1-28	580764	U-Nut	1	M6
1-29	425465	Screw	2	M5x10
1-30	425466	Nut	2	M5
1-31	425660	Guide Plate	1	
1-32	425661	Blade	2	
1-33	425662	Blade Guard	1	
1-34	631764	Screw	3	L29
1-35	407328	Screw	1	L26
1-36	991913	Washer	4	
1-37	580764	U-Nut	3	M6
1-38	425481	Band	1	CV-100B

Ref. No.	Parts No.	Parts Name	Q'ty	Remarks
2-1	425659	Label	1	KJHT600D
2-2	425487	Label	1	WARNING
2-3	425663	Handle Ass'y	1	Incl.4-37
2-4	425664	Rear Handle Ass'y	1	Incl.5-18
2-5	425681	Rear Handle L	1	
2-6	425682	Rear Handle R	1	
2-7	425683	Throttle Lever	1	
2-8	425684	Safety Lever	1	
2-9	425685	Lock Lever	1	
2-10	425686	Lock Pin Stopper	1	
2-11	425687	Rod	1	
2-12	425688	Slide Switch	1	
2-13	425689	Throttle Cable	1	
2-14	425690	Spacer	1	
2-15	425691	Torsion Spring	1	
2-16	425692	Torsion Spring	1	
2-17	425693	Compression Spring	1	
2-18	425667	Tapping Screw	5	4.0x16
2-19	425665	Frame L Ass'y	1	Incl.20-23
2-20	425694	Frame L	1	
2-21	425695	Spacer	1	6x8.0
2-22	580764	U-Nut	1	M6
2-23	425696	Label	1	LINE
2-24	425666	Frame R Ass'y	1	Incl.25-28
2-25	425697	Frame R	1	
2-26	425695	Spacer	1	6x8.0
2-27	580764	U-Nut	1	M6
2-28	425696	Label	1	LINE
2-29	425667	Tapping Screw	3	4.0x16
2-30	425668	Front Handle Ass'y	1	Incl.31-34
2-31	425669	Front Handle	1	
2-32	425670	Protector	1	
2-33	425671	Tapping Screw	2	4.0x16
2-34	425672	Spacer	2	6x25.0
2-35	425673	Bolt	2	M6x45
2-36	631749	Spring Washer	2	M6
2-37	425674	Washer	2	6.0x1.6
2-38	425675	Damper	4	
2-39	425676	Spring	2	
2-40	425677	Spring	2	
2-41	425678	Rear Stopper	2	
2-42	425679	Washer	2	
2-43	425680	Bolt	4	M5x16